



## List 316Ti

EXOTAP® VC-10 VPO-Ti-POT, DIN Overall Length

SPIRAL POINT	VC10	V	C/SP	0°	PACKED 1 PIECE
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EDP	Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes	
			L (Inch)	Lc (Inch)	L1 (Inch)	d (Inch)	k (Inch)	lk (Inch)		
31621408	●	1/4 - 28 UNF	H3	3.140	1.000	-	0.255	0.191	0.313	3
31621508	●	1/4 - 28 UNF	H4	3.140	1.000	-	0.255	0.191	0.313	3
31621808	●	5/16 - 24 UNF	H3	3.540	0.665	1.378	0.318	0.238	0.375	3
31621908	●	5/16 - 24 UNF	H4	3.540	0.665	1.378	0.318	0.238	0.375	3
31622208	●	3/8 - 24 UNF	H3	3.540	0.752	1.378	0.381	0.286	0.438	3
31622308	●	3/8 - 24 UNF	H4	3.540	0.752	1.378	0.381	0.286	0.438	3
31622608	●	7/16 - 20 UNF	H3	3.930	0.858	1.291	0.323	0.242	0.406	3
31622708	●	7/16 - 20 UNF	H4	3.930	0.858	1.291	0.323	0.242	0.406	3
31623008	●	1/2 - 20 UNF	H3	3.930	0.921	1.354	0.367	0.275	0.438	3
31623108	●	1/2 - 20 UNF	H5	3.930	0.921	1.354	0.367	0.275	0.438	3
31623408	●	9/16 - 18 UNF	H3	3.930	1.000	1.472	0.429	0.322	0.500	3
31623508	●	9/16 - 18 UNF	H5	3.930	1.000	1.472	0.429	0.322	0.500	3
31623808	●	5/8 - 18 UNF	H3	3.930	1.091	1.563	0.480	0.360	0.563	3
31623908	●	5/8 - 18 UNF	H4	3.930	1.091	1.563	0.480	0.360	0.563	3
31624208	●	3/4 - 16 UNF	H3	4.330	1.201	1.713	0.590	0.442	0.688	4
31624308	●	3/4 - 16 UNF	H4	4.330	1.201	1.713	0.590	0.442	0.688	4
31624608	●	7/8 - 14 UNF	H4	4.920	1.335	1.886	0.697	0.523	0.750	4
31624708	●	7/8 - 14 UNF	H6	4.920	1.335	1.886	0.697	0.523	0.750	4
31625008	●	1 - 12 UNF	H4	5.510	1.500	2.091	0.800	0.600	0.813	4
31625108	●	1 - 12 UNF	H6	5.510	1.500	2.091	0.800	0.600	0.813	4

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium								
Low	Medium	High			6061	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC		
1010	1035	1065	4140	○	300	400	17-4 PH	○	6061	7075	Casting	Inconel	6Al4V (30 HRC)	○	○		
1018	1045		4340					8-20 SFM					8-15 SFM	8-15 SFM	15-35 SFM	10-20 SFM	

○ Good ⊙ Best

